

January 12, 2010

Mr. Rudy Pavlik Bristolite Skylights 401 E. Goetz Ave. Santa Ana, California 92707

RE: Dade County Submittal Process

Dear Mr. Pavlik:

The following documents are enclosed pursuant to the testing of your heavy weather skylight.

Please note the following:

- 1. An envelope containing two copies of the report and one certification letter is enclosed for Dade County. Please forward this package with your application and check to your reviewing engineer.
- 2. The following are enclosed for Bristolite Skylights' files: one original and one photocopy of the report, one DVD and one certification letter.
- 3. Architectural Testing will retain your file for a period of ten years.

Thank you for the opportunity to serve you. Should you have any questions, please feel free to contact me.

Sincerely yours,

ARCHITECTURAL TESTING, INC.

th MRyce/cmd

Joshua M. Royce, P.E. Senior Project Engineer

JMR:cmd

cc: 92682.01-301-18

www.archtest.com



January 12, 2010

Mr. Jaime D. Gascon, P.E., Chief of Product Control Division Metropolitan Dade County Building Code Compliance Department 140 West Flagler Street, Suite 1603 Miami, Florida 33130

**RE**: Laboratory Compliance Letter

Dear Mr. Gascon:

Product physical testing of a heavy weather skylight for Bristolite Skylights was conducted under Miami-Dade Notification No. ATICA 09012 and was performed in accordance with the requirements of the Florida Building Code and Protocols TAS 201-94, TAS 202-94 and TAS 203-94.

A complete video log of testing has been recorded and will be retained by Architectural Testing, Inc.

Results are reported in Architectural Testing Report No. 92682.01-301-18.

Sincerely yours,

ARCHITECTURAL TESTING, INC.

Joshua M. Royce, P.E.

Senior Project Engineer

JMR:cmd

cc: Mr. Rudy Pavlik, Bristolite Skylights

92682.01-301-18

130 Derry Court York, PA 17406-8405 phone: 717-764-7700 fax: 717-764-4129

www.archtest.com

- 1/13/10



#### MIAMI-DADE COUNTY, FLORIDA METRO-DADE FLAGLER BUILDING

BUILDING CODE COMPLIANCE OFFICE METRO-DADE FLAGLER BUILDING 140 WEST FLAGLER STREET, SUITE 1603 MIAMI, FLORIDA 33130-1563 (305) 375-2901 FAX (305) 375-2908 PRODUCT CONTROL DIVISION (305) 375-2902 FAX (305) 372-6339

2/16/2010

Carl Schmidt

Bristol Fiberlite Industries, Inc.

401 E. goetz Ave.

Santa Ana

CA 92707

Ref: 10-0216.02

HWS Skylight System

Dear Applicant:

The Building Code Compliance Office's Product Control Division welcomes the opportunity to assist you and thanks you for your confidence in our ability to serve you. If any further clarification is needed on your submittal, technical review personnel from our staff will be contacting you.

For tracking purposes, your application has been assigned the referenced number. Please use this number when quering the status of your file. You can also track the progress of your file at www.miamidade.gov/buildingcode.

Again, thank you for choosing Miami Dade Product Control Division as your certification entity.

You may contact our office at any of the phone numbers listed if you have any additional questions.

Sincerely,

Jaime D. Gascon, P.E.

Chief

Product Control Division

cc: File





#### MIAMI-DADE COUNTY PERFORMANCE TEST REPORT

#### Rendered to:

#### **BRISTOLITE SKYLIGHTS**

SERIES/MODEL: Heavy Weather Skylight PRODUCT TYPE: Skylight

#### This report contains in its entirety:

Cover Page: 1 page

Report Body: 14 pages

Sketch: 1 page

Drawings: 2 pages



Secure Electronic Seal For Electronic Submissions

Date: 2010.01.13 15:22:24 -05'00'

Report No.: 92682.01-301-18

Test Dates: 07/13/09 Through: 11/24/09

**Report Date:** 01/12/10

Expiration Date: 11/24/19

Miami-Dade County Notification No.: ATICA 09012

2524 E. Jensen Ave Fresno, CA 93706 phone: 559-233-8705 fax: 559-233-8360

www.archtest.com

All, 310



#### **MIAMI-DADE COUNTY PERFORMANCE TEST REPORT**

Rendered to:

BRISTOLITE SKYLIGHTS 401 E Goetz Ave. P.O. Box 2515 Santa Ana, California 92707

Report No.: 92682.01-301-18

Test Dates: 07/13/09 Through: 11/24/09 Report Date: 01/12/10

Expiration Date: 11/24/19

Miami-Dade County Notification No.: ATICA 09012

**Project Summary**: Architectural Testing, Inc. was contracted by Bristolite Skylights to perform testing per Florida Building Code, Test Protocols for High Velocity Hurricane Zone, Protocols TAS 201-94, TAS 202-94 and TAS 203-94 on three Series/Model Heavy Weather Skylights. The samples tested met the performance requirements set forth in the protocols for a +55.0/-65.0 psf *Design Pressure* rating. Test specimen description and results are reported herein. The samples were provided by the client.

**Test Procedures**: The test specimens were evaluated in accordance with the following:

TAS 201-94, Impact Test Procedures.

TAS 202-94, Criteria for Testing Impact and Non Impact Resistant Building Envelope Components Using Uniform Static Air Pressure Loading.

TAS 203-94, Criteria for Testing Products Subject to Cyclic Wind Pressure Loading.

**Drawing Reference**: The test specimen drawings have been reviewed and verified by Architectural Testing, Inc. and are representative of the samples tested.

www.archtest.com



### **Test Specimen Description:**

Series/Model: Heavy Weather Skylight

Product Type: Skylight

**Overall Size**: 8' 4-1/16" wide by 5' 4-1/16" high

Curb Daylight Opening Size: 8'0" wide by 5'0" high

Finish: Painted aluminum

Glazing Details: All samples were dual glazed with clear polycarbonate. The inner dome had a thickness of 0.095" and a rise of 9". The outer dome had a thickness of 0.125" and a rise of 10". The domes were sealed together at the edges with silicone and set from the exterior onto a Santoprene rubber gasket. A 0.075" thick glazing cap was siliconed to the outer dome and secured through the dome with  $#10 \times 1$ " hex head self-drilling screws with neoprene washer spaced 4" from the corner and 8" on center.

**Weatherstripping**: No weatherstripping was utilized.

**Specimen #1 Frame Construction**: Specimen #1 consisted of a curb mounted aluminum frame welded at the corners. #10 x 3/8" hex head sheet meal screws, located 6" on center, were used to secure the glazing cap to the frame.

**Specimen #2 Frame Construction**: Specimen #2 consisted of a 0.090" thick self-flashing aluminum frame, 6" tall and welded at the corners. #10 x 3/8" hex head sheet metal screws, located 6" on center, were used to secure the glazing cap to the frame.

**Specimen #3 Frame Construction**: Specimen #3 consisted of a 0.125" thick self-flashing aluminum base 12" tall and welded at the corners. A curb mounted aluminum frame on a Santoprene rubber gasket was attached to the base with #10 x 1" hex head self-drilling screws with neoprene washer spaced 9" on center. #10 x 3/8" hex head sheet meal screws, located 6" on center, were used to secure the glazing cap to the frame.

**Hardware**: No hardware was utilized.

#### Drainage:

Description	Quantity	Location
1/4" weep notch	4	Each corner through glazing support leg





Test Specimen Description: (Continued)

Reinforcement: No reinforcement was utilized.

**Installation**: Each sample was installed onto a  $2 \times 8$  wood test buck using 1/4"  $\times 1$ " lag screws spaced 9" on center.



**Test Results**: The following results have been recorded:

## Protocol TAS 202-94, Static Air Pressure Tests

Test Unit #1

**Design Pressure**: +55.0 / -65.0 psf

Title of Test	Results			
Air Infiltration				
1.57 psf (25 mph)	$0.09 \text{ cfm/ft}^2$			
6.24 psf (50 mph)	$0.16  \mathrm{cfm/ft^2}$			
	Indica	tor Reading	gs (inch)	
Structural Loads	#1	#2	#3	
50% of Test Pressure (+41.25 psf)				
Maximum Deflection	< 0.01	0.01	0.02	
Permanent Set	< 0.01	< 0.01	< 0.01	
Design Pressure (+55.0 psf)				
Maximum Deflection	0.01	0.01	0.02	
Permanent Set	< 0.01	< 0.01	< 0.01	
50% of Test Pressure (-48.75 psf)				
Maximum Deflection	0.02	0.05	0.02	
Permanent Set	< 0.01	< 0.01	< 0.01	
Design Pressure (-65.0 psf)				
Maximum Deflection	0.04	0.06	0.04	
Permanent Set	< 0.01	0.02	0.01	
Water Infiltration				
15% Positive Design Pressure (+9.19 psf)	N	o Penetratio	on	
Test Pressure (+165.0 psf)				
Maximum Deflection	0.05	0.09	0.12	
Permanent Set	0.02	0.01	0.01	
Test Pressure (-130.0 psf)				
Maximum Deflection	0.18	0.21	0.14	
Permanent Set	0.07	0.05	< 0.01	

Notes: 1. Deflection measurements taken across fastener span (9").



## Protocol TAS 202-94, Static Air Pressure Tests

Test Unit #2

**Design Pressure**: +55.0 / -65.0 psf

Title of Test		Results	
	Indicator Readings (inch)		
Structural Loads	#1	#2	#3
50% of Test Pressure (+41.25 psf)			
Maximum Deflection	0.08	0.05	0.06
Permanent Set	< 0.01	0.01	< 0.01
Design Pressure (+55.0 psf)			
Maximum Deflection	0.08	0.06	0.07
Permanent Set	< 0.01	0.01	0.03
50% of Test Pressure (-48.75 psf)			
Maximum Deflection	0.36	0.35	0.34
Permanent Set	0.05	0.04	0.04
Design Pressure (-65.0 psf)			
Maximum Deflection	0.49	0.51	0.47
Permanent Set	0.09	0.07	0.07
Test Pressure (+165.0 psf)			
Maximum Deflection	0.26	0.19	0.16
Permanent Set	0.17	0.08	0.10
Test Pressure (-130.0 psf)			
Maximum Deflection	1.03	1.02	1.02
Permanent Set	0.34	0.27	0.30

Notes: 1. Deflection measurements taken across fastener span (9").



## Protocol TAS 202-94, Static Air Pressure Tests

Test Unit #1

**Design Pressure**: +55.0 / -65.0 psf

Title of Test	Results			
Air Infiltration 1.57 psf (25 mph)		0.08 cfm/ft <sup>2</sup>		
6.24 psf (50 mph)		0.08 cm/ft <sup>2</sup>		
	Indica	tor Reading	s (inch)	
Structural Loads	#1	#2	#3	
50% of Test Pressure (+41.25 psf)				
Maximum Deflection	0.07	0.02	0.04	
Permanent Set	0.01	0.01	0.01	
Design Pressure (+55.0 psf)				
Maximum Deflection	0.07	0.04	0.04	
Permanent Set	0.01	0.02	0.02	
50% of Test Pressure (-48.75 psf)				
Maximum Deflection	0.22	0.19	0.18	
Permanent Set	0.01	< 0.01	0.01	
Design Pressure (-65.0 psf)				
Maximum Deflection	0.31	0.30	0.27	
Permanent Set	0.03	0.01	0.01	
Water Infiltration				
15% Positive Design Pressure (+9.19 psf)	N	o Penetratio	n	
Test Pressure (+165.0 psf)				
Maximum Deflection	0.89	0.74	0.48	
Permanent Set	0.05	0.04	0.01	
Test Pressure (-130.0 psf)				
Maximum Deflection	0.76	0.76	0.74	
Permanent Set	0.29	0.29	0.23	

Notes: 1. Deflection measurements taken across fastener span (9").



Protocol TAS 201-94, Impact Test Procedures

Missile Weight: 8 lbs

Muzzle Distance from Test Specimen: 17 ft.

Test Unit #1

**Impact #1**: Missile Velocity: 49.3 fps

Impact Area: Center of dome

Observations: Missile did not puncture dome

Results: Pass

Impact #2: Missile Velocity: 49.4 fps

**Impact Area**: Lower left corner of dome **Observations**: Missile did not puncture dome

Results: Pass

Test Unit #2

**Impact #1**: Missile Velocity: 50.1fps

**Impact Area**: Upper right corner of dome **Observations**: Missile did not puncture dome

Results: Pass

**Impact #2**: Missile Velocity: 50.6 fps

Impact Area: Center of dome

Observations: Missile did not puncture dome

Results: Pass





Protocol TAS 201-94, Impact Test Procedures

Missile Weight: 8 lbs

Muzzle Distance from Test Specimen: 17 ft.

Test Unit #3

**Impact #1**: Missile Velocity: 49.3 fps

Impact Area: Center of dome

Observations: Missile did not puncture dome

Results: Pass

**Impact #2**: Missile Velocity: 49.6 fps

**Impact Area**: Lower left corner of dome **Observations**: Missile did not puncture dome

Results: Pass

*Note*: Refer to Architectural Testing Sketch #1 for impact locations.



Protocol TAS 203-94, Cyclic Wind Pressure Loading

Test Unit #1

**Design Pressure**: +55.0 / -65.0 psf

#### **POSITIVE PRESSURE**

Pressure Range	Number of	Average Cycle Time	Maximum 1	Deflection at Inc	dicator (inch)
(psf)	Cycles	(seconds)	#1	#2	#3
11.0 to 27.5	3500	2.07	< 0.01	0.01	< 0.01
0 to 33.0	300	2.70	< 0.01	0.01	< 0.01
27.5 to 44.0	600	1.64	0.01	0.02	0.01
16.5 to 55.0	100	2.76	0.01	0.02	0.01
			Pe	rmanent Set (in	ch)
			< 0.01	< 0.01	< 0.01

#### **NEGATIVE PRESSURE**

Pressure Range	Number of	Average Cycle Time	Maximum 1	Deflection at Inc	dicator (inch)
(psf)	Cycles	(seconds)	#1	#2	#3
19.5 to 65.0	50	2.71	0.06	0.08	0.07
32.5 to 52.0	1050	1.52	0.04	0.06	0.05
0 to 39.0	50	2.73	0.04	0.06	0.04
13.0 to 32.5	3350	1.58	0.03	0.02	< 0.01
			Pe	rmanent Set (in	ch)
			< 0.01	< 0.01	< 0.01

Result: Pass

otes: 1. Deflection measurements taken across fastener span (9").



Protocol TAS 203-94, Cyclic Wind Pressure Loading

Test Unit #2

**Design Pressure**: +55.0 / -65.0 psf

#### **POSITIVE PRESSURE**

Pressure Range	Number of	Number of Average		Deflection at Inc	licator (inch)
(psf)	Cycles	Cycle Time (seconds)	#1	#2	#3
11.0 to 27.5	3500	2.06	0.02	0.03	0.02
0 to 33.0	300	2.67	0.03	0.04	0.02
27.5 to 44.0	600	1.95	0.05	0.05	0.04
16.5 to 55.0	100	2.35	0.08	0.06	0.05
			Per	rmanent Set (in	ch)
			0.02	0.01	0.02

#### **NEGATIVE PRESSURE**

Pressure Range	Number of	Average	Maximum I	Deflection at Inc	dicator (inch)
(psf)	Cycles	Cycle Time (seconds)	#1	#2	#3
19.5 to 65.0	50	3.00	0.49	0.55	0.46
32.5 to 52.0	1050	1.81	0.36	0.36	0.32
0 to 39.0	50	2.74	0.29	0.31	0.26
13.0 to 32.5	3350	2.28	0.25	0.26	0.22
			Pe	rmanent Set (in	ch)
			0.12	0.13	0.10

Result: Pass

Notes: 1. Deflection measurements taken across fastener span (9").



Protocol TAS 203-94, Cyclic Wind Pressure Loading

Test Unit #1

**Design Pressure**: +55.0 / -65.0 psf

#### POSITIVE PRESSURE

Pressure Range	Number of	Average Cycle Time	Maximum I	Deflection at Ind	licator (inch)
(psf)	Cycles	(seconds)	#1	#2	#3
11.0 to 27.5	3500	1.19	0.01	0.04	0.01
0 to 33.0	300	1.76	0.02	0.30	0.03
27.5 to 44.0	600	1.58	0.02	0.40	0.03
16.5 to 55.0	100	2.48	0.04	0.44	0.04
			Pei	rmanent Set (in	ch)
			0.01	0.03	0.03

#### **NEGATIVE PRESSURE**

Pressure Range	Number of	Average Cycle Time	Maximum I	Deflection at Inc	dicator (inch)
(psf)	Cycles	(seconds)	#1	#2	#3
19.5 to 65.0	50	2.07	0.40	0.37	0.41
32.5 to 52.0	1050	1.27	0.22	0.23	0.25
0 to 39.0	50	2.14	0.22	0.21	0.21
13.0 to 32.5	3350	1.08	0.19	0.17	0.18
			Pei	rmanent Set (in	ch)
			0.03	0.03	0.03

Result: Pass

Notes: 1. Deflection measurements taken across fastener span (9").





**Test Equipment**: (See Appendix A)

**Cannon**: Steel pipe barrel utilizing compressed air to propel the missile

Missile: 2 x 4 Southern Pine

**Timing Device**: Electronic Beam Type

Cycling Mechanism: Computer controlled centrifugal blower with electronic pressure

measuring device

**Deflection Measuring Device**: Linear transducers.

**Laboratory Compliance Statements**: The following are provided as required by the protocols for the testing reported herein.

Upon completion of testing, specimens tested for TAS 201-94 met the requirements of Section 1626 of the Florida Building Code, Building.

Upon completion of testing, specimens tested for TAS 202-94 met the requirements of Section 1620 of the Florida Building Code, Building.

Upon completion of testing, specimens tested for TAS 203-94 met the requirements of Section 1626 of the Florida Building Code, Building.

Tape and film were used to seal against air leakage during structural testing. In our opinion, did not influence the results of the test.

Testing was conducted at the Architectural Testing, Inc. laboratory located in Fresno, California.

#### **List of Official Observers**:

Name	Company

Carl Schmidt
Dennis Janzen
Architectural Testing, Inc.
Mason Kelly
Architectural Testing, Inc.
Joshua M. Royce, P.E.
Architectural Testing, Inc.
Architectural Testing, Inc.
Architectural Testing, Inc.
Architectural Testing, Inc.





Detailed drawings, data sheets, representative samples of test specimens, a copy of this report, or other pertinent project documentation will be retained by Architectural Testing, Inc. for a period of ten years from the original test date. At the end of this retention period, such materials shall be discarded without notice and the service life of this report will expire.

Results obtained are tested values and were secured by using the designated test methods. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimens tested. This report may not be reproduced, except in full, without the written approval of Architectural Testing, Inc.

For ARCHITECTURAL TESTING, INC.

Digitally Signed by: Tyler Westerling

Tyler Westerling, P.E. Project Engineer

Digitally Signed by: Joshua M. Royce

Joshua M. Royce, P.E. Senior Project Engineer

TW:he/cmd

Attachments (pages): This report is complete only when all attachments listed are included.

Appendix-A: Test Equipment (1) Appendix-B: Sketch (1) Appendix-C: Drawings (2)





## **Revision Log**

Rev.#	Date	Page(s)	Revision(s)
0	01/12/10	N/A	Original report issue



# Appendix A

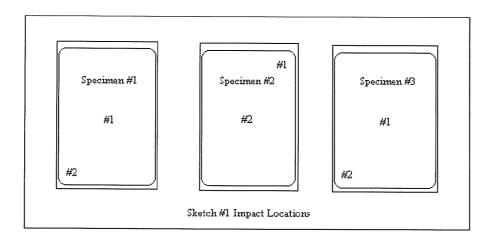
## **Test Equipment**

Instrument	Manufacturer	Asset #
Control Panel	Architectural Testing, Inc.	5062
Linear Transducer	Celesco	3429
Linear Transducer	Celesco	4485
Linear Transducer	Celesco	4488
Linear Transducer	Celesco	3431
Linear Transducer	Celesco	4486
Linear Transducer	Celesco	4483
Linear Transducer	Celesco	3429
Control Panel	Architectural Testing, Inc.	2213
Control Panel	Architectural Testing, Inc.	4984
2 x 4 Cannon	Architectural Testing, Inc.	3575



# Appendix B

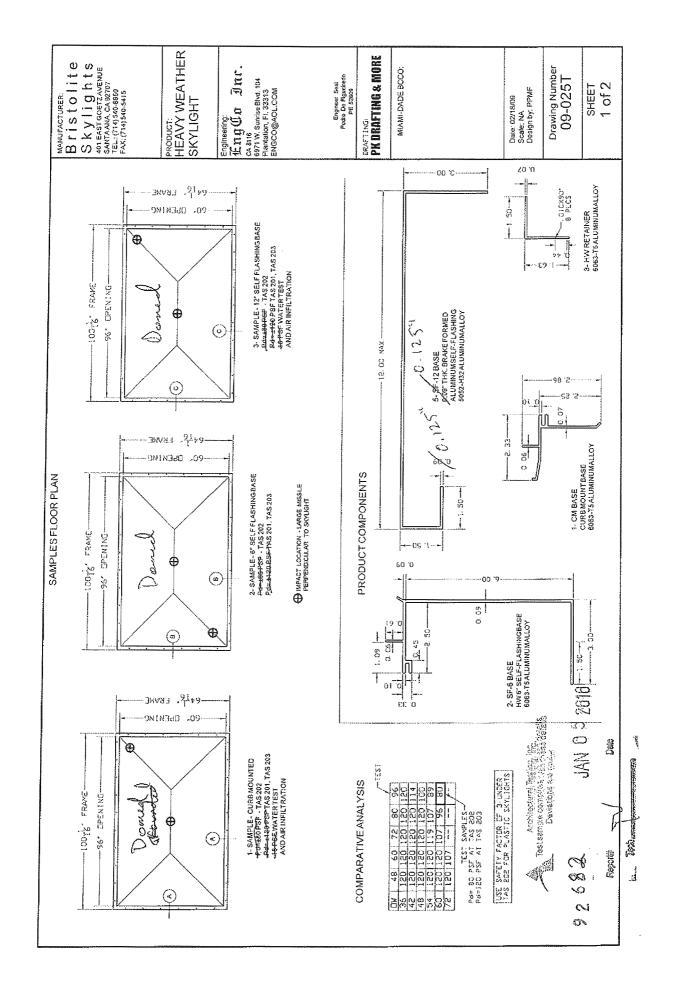
## Sketch

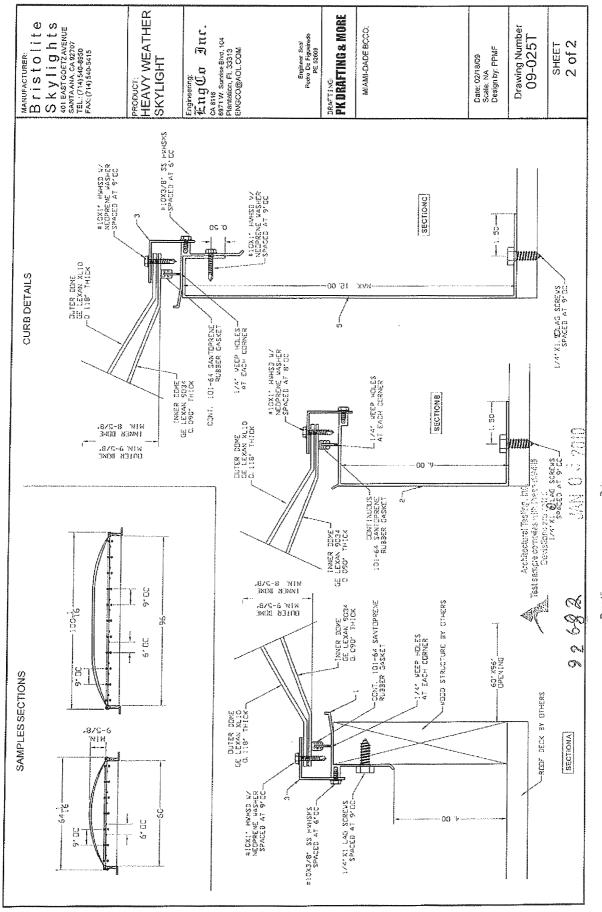




Appendix C

Drawings





Reporting Dates of American Am